

Message Text

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44

ACTION EB-11

INFO OCT-01 CIAE-00 COME-00 DODE-00 NSAE-00 RSC-01 TRSE-00

EUR-25 AEC-11 ISO-00 SCI-06 ACDA-19 DRC-01 /075 W

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P 111842Z SEP 74

FM USMISSION OECD PARIS

TO SECSTATE WASH DC PRIORITY 3587

C O N F I D E N T I A L OECD PARIS 21475

EXCON

E.O. 11652: XGDS1

TAGS: ESTC, COCOM, BU, CA

SUBJECT: CANADIAN NUMERICAL CONTROL SYSTEM TO BULGARIA

- IL 1091

REF: COCOM DOC. (74) 1826

1. URGENCY PROCEDURE. ONE UMAC - 732C NUMERICAL CONTROL SYSTEM, TOTAL VALUE \$16,500.

2. CONSIGNEE IS AVTOIMPEX, 34 TOTLEBEN BLVD., SOFIA 6, BULGARIA. THIS CONTROL WILL BE MARRIED TO AN X-L-O 108 MILLING MACHINE. AFTER INTEGRATION, THE MACHINING CENTRE, CONSISTING OF THE MACHINE TOOL PLUS THE CONTROL, WILL BE USED IN PRODUCTION OF MOTOR BUS CHASSIS IN BULGARIA. THIS CONTROL DOES NOT HAVE "ESP" INCORPORATED WITHIN THE SYSTEM. UNIT IS HANDWIRED AND DOES NOT REQUIRE SOFTWARE PACKAGE FOR ITS OPERATION.

3. UMAC 732C CONTROLLER WAS DESIGNED TO ADAPT MAJOR FEATURES OF UMAC 7 SERIES OF NUMERICAL CONTROLLERS TO SPECIAL REQUIREMENTS OF MILLING MACHINES AND MACHINING CENTRES. THERE IS NO COMPUTER INTERFACE AND ONE IS NOT OFFERED OPTIONALLY. CONTROLLER HAS A TAPE READER SPEED OF 300 CPS (BUFFERED) AND ITS MINIMUM PROGRAMMABLE INCREMENT IS .001 MM. COMPARISON WITH THE IL PARAMETER
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SHOWS THE FOLLOWING:

SPERRY-VICKERS 732C I/L 1091 AE NOTE (C)
HARDWIRED HARDWIRED
3 AXES NO MORE THAN 3 AXES
SIMULTANEOUSLY COORDINATED
300 CPS BUFFERED TAPE READER SPEED
300 CPS OR LESS
.001 MM MINI. PROG. INCREMENT OF
.002 MM OR GREATER
NONE FOR SUBJECT UNIT; NO COMPUTER INTERFACE
BUT TAPE READER CAN BE
BYPASSED TO PROVIDE
COMPUTER INTERFACE
THE UMAC 732C IS CAUGHT BY ITS RESOLUTION AND ITS
BUFFERED TAPE READER SPEED.

4. CANADIAN DEL HAS DEPOSITED ONLY ONE BROCHURE WITH
SECRETARIAT. WE HAVE ASKED FOR A COPY AND WILL POUCH
IT WHEN WE RECEIVE IT.

5. CONTRACT BETWEEN IMPORTER AND CANADIAN SUPPLIER
REQUIRES DELIVERY NO LATER THAN MID-OCT. 74. CASE IS
ON AGENDA FOR SEPT. 17. INSTRUCTIONS REQUESTED.
TURNER

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Message Attributes

Automatic Decaptioning: X
Capture Date: 01 JAN 1994
Channel Indicators: n/a
Current Classification: UNCLASSIFIED
Concepts: EQUIPMENT, STRATEGIC TRADE CONTROLS, TOOLS, COMPUTERS, RECORDINGS
Control Number: n/a
Copy: SINGLE
Draft Date: 11 SEP 1974
Decaption Date: 01 JAN 1960
Decaption Note:
Disposition Action: RELEASED
Disposition Approved on Date:
Disposition Authority: garlanwa
Disposition Case Number: n/a
Disposition Comment: 25 YEAR REVIEW
Disposition Date: 28 MAY 2004
Disposition Event:
Disposition History: n/a
Disposition Reason:
Disposition Remarks:
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Review Markings:

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30 JUN 2005

Review Media Identifier:
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Type: TE
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